



Submerged Arc Welding Wires

AMA Trade Name	DIN 8556	AWS/ASME SFA5.9	C	Si	Mn	Mo	Cr	Ni	Nb
30-51	UPX2CrNi 19 9		<0.025	0.4	1	–	19	9	–
30-52	UPX5CrNiNb 19 9		<0.05	0.4	1.3	–	19	9	>12 XC
30-53	UPX2CrNiMo 19 12		<0.025	0.4	1.3	2.7	19	12	–
30-54	UPX5CrNiMoNb 19 12		<0.05	0.4	1.3	2.7	19	12	>12 XC
30-11S		~ ER308L	<0.025	0.2	1.6	–	19	9	–
30-13S		~ER316L	<0.025	0.2	1.6	2.5	19	12	–
30-17S		~ER309L	<0.025	0.25	1.6	–	23	13	–
30-19S		~ER310	0.1	0.3	1.6	–	25.5	20.5	–